

## Quality

- Broad Hazardous Substance Consent
- Flexible environmental permit operating under a multi-product protocol
- Separate "Controlled Substance" license for the manufacture and storage of controlled drugs
- Facility successfully inspected by US FDA for compliance with cGMP standards
- COMAH (SEVESO II) top tier site

- ISO 9001:2008 accreditation
- Expertise in maintaining DMF and VMF and European CEPs
- ECPA Compliant
- 24hr QC laboratory equipped with:
  - HPLC
  - GC
  - IR/UV
  - X-Ray Fluorescence
- Temperature and humidity controlled sample storage for product stability testing



# Continuous Improvement



All process steps and equipment are monitored through our OEE system

- We are aware of how much our customers' success in today's competitive environment depends on best value supplies of critical products.
- For this reason we continually work to improve the Safety, Quality, Cost and Delivery of all our products.

**That is why we continually work to introduce improvements such as:**

- Value stream mapping (VSM)
- Chemical Process Optimisation Technique (CPOT) methodology
- Material Optimisation Techniques (MOT)

- Clean down and change over optimisation (CDCO)

The above programmes utilise the latest touch-screen technology for real-time, on-plant data gathering enabling us to identify rapidly opportunities to remove wasteful activity from our operations.

OEE (Overall Equipment Effectiveness) data is the basis for driving our improvement initiatives.

Such initiatives consistently ensure high levels of safety, quality, cost and delivery performance to the benefit of our customers.

We are aware that our success is dependent on the quality and input of our workforce to support our Continuous Improvement strategy.

Our workforce is highly motivated and trained to employ the latest tools and techniques associated with lean manufacture through a structured programme of Kaizen Teams making Continuous Improvement – A Way of Life.

**Continuous Improvement - A Way of Life...**



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